



Dixieline
Lumber & Home Centers

Nobody knows you better!



**Dixieline Lumber Distribution Center
National City**

Milling & Remanufacturing
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www.Dixieline.com

Custom Milling

Dixieline's custom milling operation has no boundaries. We can match it, design it, make it and repeat it. All pieces of custom milling equipment are under one roof.

Our equipment includes;

- 5-resaw machines (2-twins, 3-singles) with the ability to make 1S2E fascia, RS4S lumber, timbers and corbels. We can even resaw glue laminated beams and parallam material. Sizes can range from 1"x 2" to 20"x 24".
- 3 Ripsaws featuring the Raimann laser guided saw for maximum yield and minimum waste. We can rip material to net sizes leaving a smooth straight edge.

We operate one Planer that can handle up to 24" wide x 6" high material. This can also be used for specific net sizing and surfacing to molder quality finishes. Our state-of-the-art Unit Cutter has the ability to "precision and trim" full units of lumber.



Twin Resaw



Gang Rip



Molder



Unit Cutter

National City Custom Milling

Welcome to Dixieline's National City custom milling facility. We staff two complete crews operating day and night. Our hours of operation begin at 6:00 a.m. and end with the second shift at 11:00 p.m. The approximate one acre (43,950 sq.ft.) milling facility is home to over thirty employees producing 1.5 million board feet of custom work each month. We take pride in the quality, attention to detail and timeliness of our work. Our in-house corbel shop, grinding room and custom mill operation gives us the flexibility to provide unsurpassed customer service.



Radius Plate



Cut Header Loads



Dario Bandsaw



Portable Bandsaw

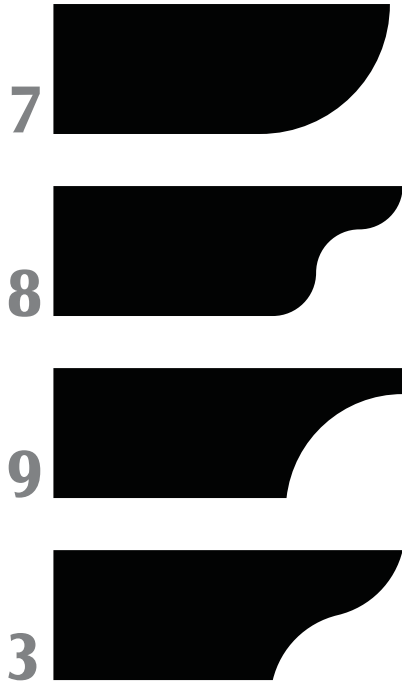
Corbel Shop

Our custom corbel shop gives Dixieline customers a wide variety of pattern choices. However, we don't stop there! We can custom cut their own design. This opportunity is created by housing the following equipment in our custom corbel shop: 3-portable bandsaws, 1-Dario bandsaw, 1-stationary bandsaw, 1-shipsaw for bevels, 1-table saw, 2-cut-off saws, a drill press and 2-routers.

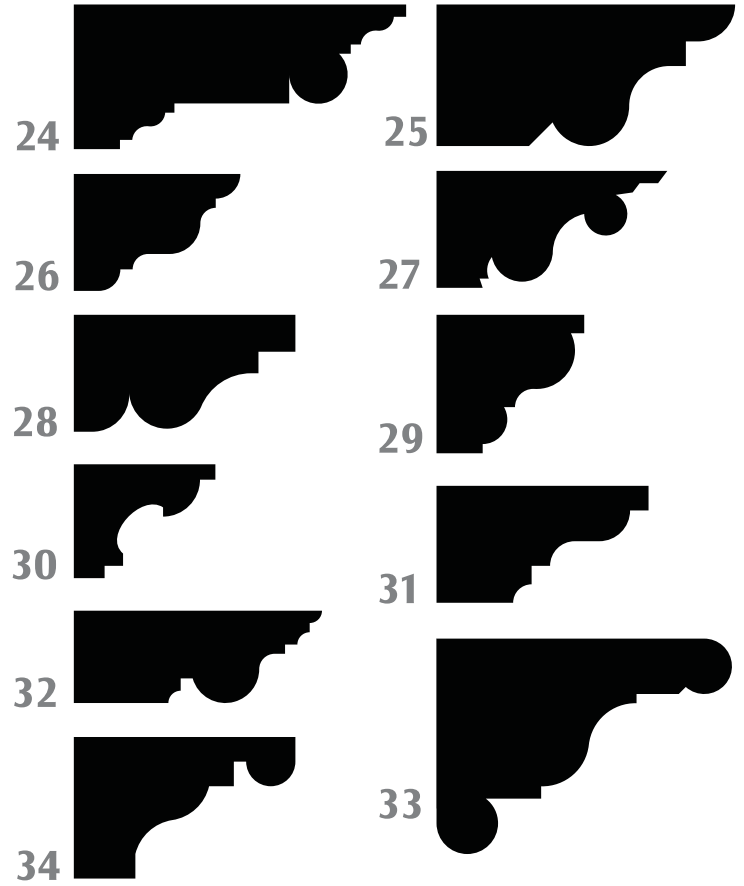
These tools give us the opportunity to custom mill just about any design including corbel patterns, knee brace patterns, dado's, chamfers, bevel stock, vent blocks, resawn corbels and radius plate.



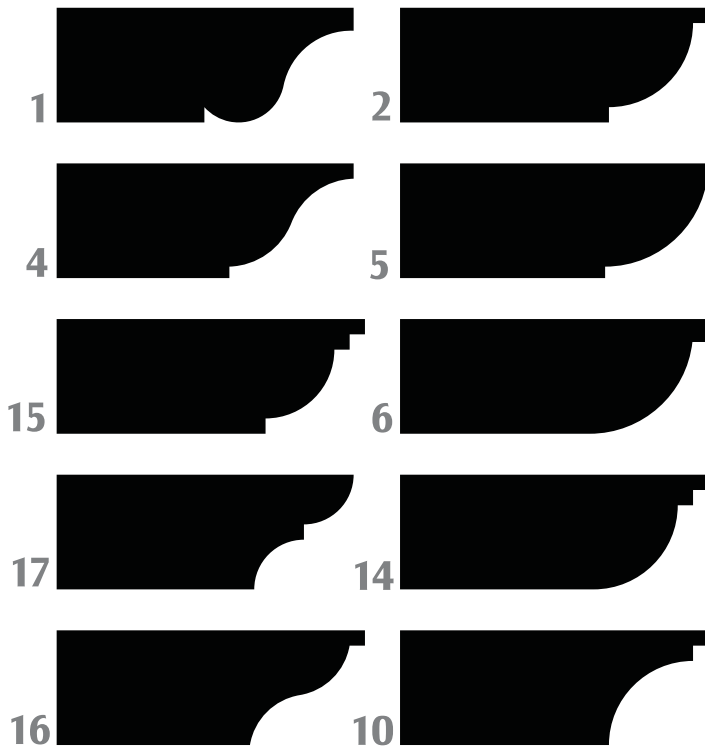
Standard Corbel Patterns A



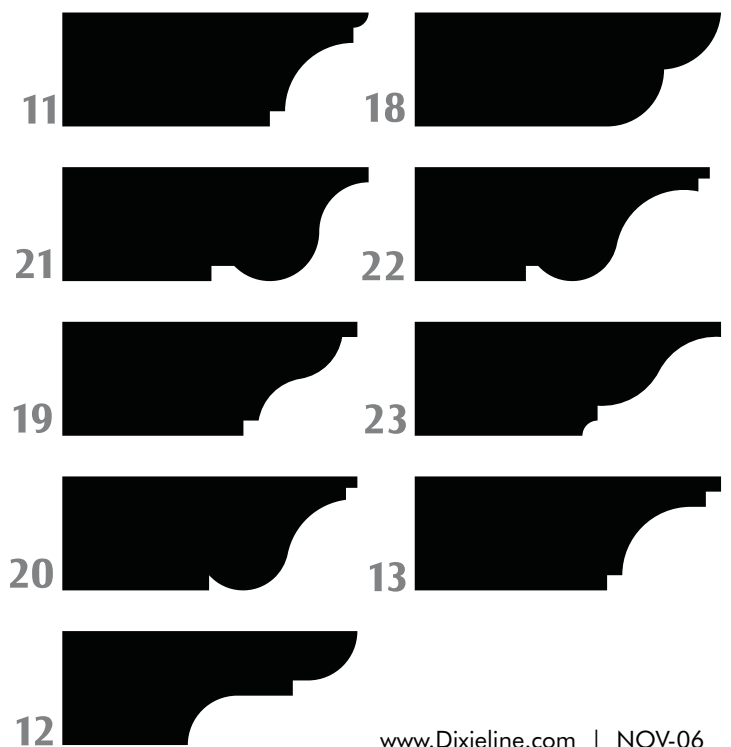
Other Corbel Options

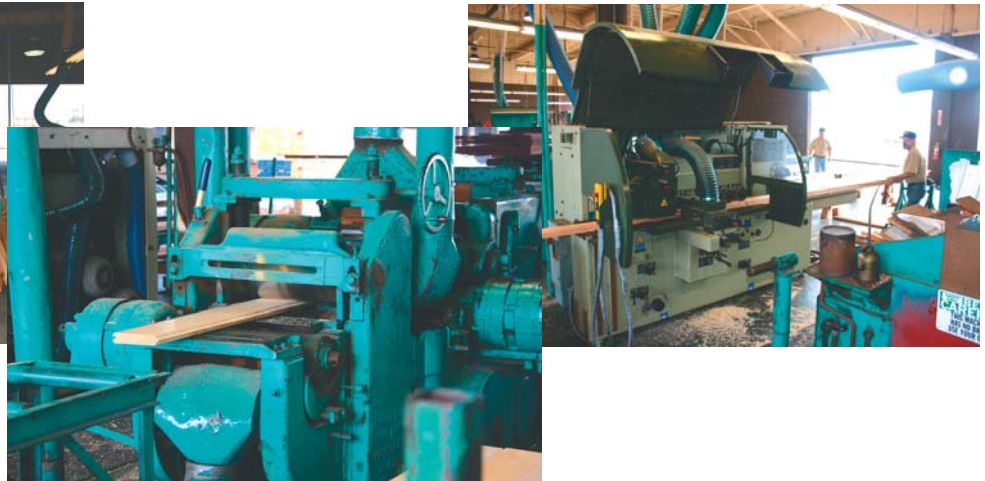
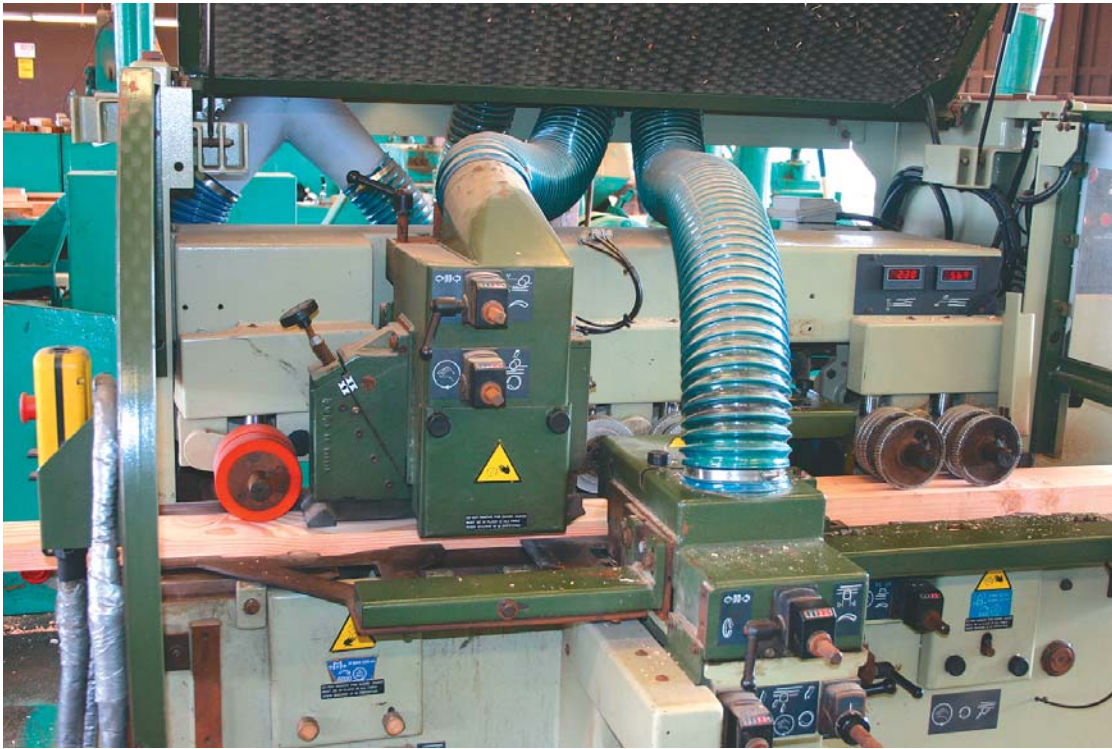


Standard Corbel Patterns B



Standard Corbel Patterns C





The Essence of Custom

Dixieline's Matchers and Molding machines define the essence of "custom" in our milling operations. Our two Matchers can produce standard or creatively designed patterns of T&G, shiplap and V-joint material.

Highly skilled Millmen with more than 25 years of experience operate our two custom molders. Their "can do" attitude sets the industry standard. Doing a renovation, restoration or remodel? Can't match existing patterns? Looking for a new unique design? Our Molders can do it! Create your own or match existing molding, crown molding, baseboard, siding, bevel siding, handrails, rain gutters, stucco mold, window and door casing, door jambs, hardwood flooring and even log cabin siding.



Grinding Room

Dixieline Lumber Company offers a full service grinding room featuring two straight-knife grinders and two profile grinders. These grinders create the knives used in our custom Matchers and Molders. The ability to grind our own knives gives us the unique capability to match any customer's existing patterns or create their own new design. We can even match MDO molding styles and produce them in stain grade wood. This capability gives our customer an opportunity to create the distinctive look and feel of clear wood finishes. All of our work is done in-house under Dixieline's highest quality guidelines. Dixieline is the only full service lumberyard in San Diego County to offer this custom work service.

